

GATE OR DOOR FRAME ASSEMBLY AND METHOD OF MAKING A...  
Richard BOROVIAK Filed: 10/09/03  
Greer, Burns & Crain, Ltd. (Lawrence J. Crain)  
Ref. No. 1652.68525 (312) 360-0080  
Sheet 1 of 5

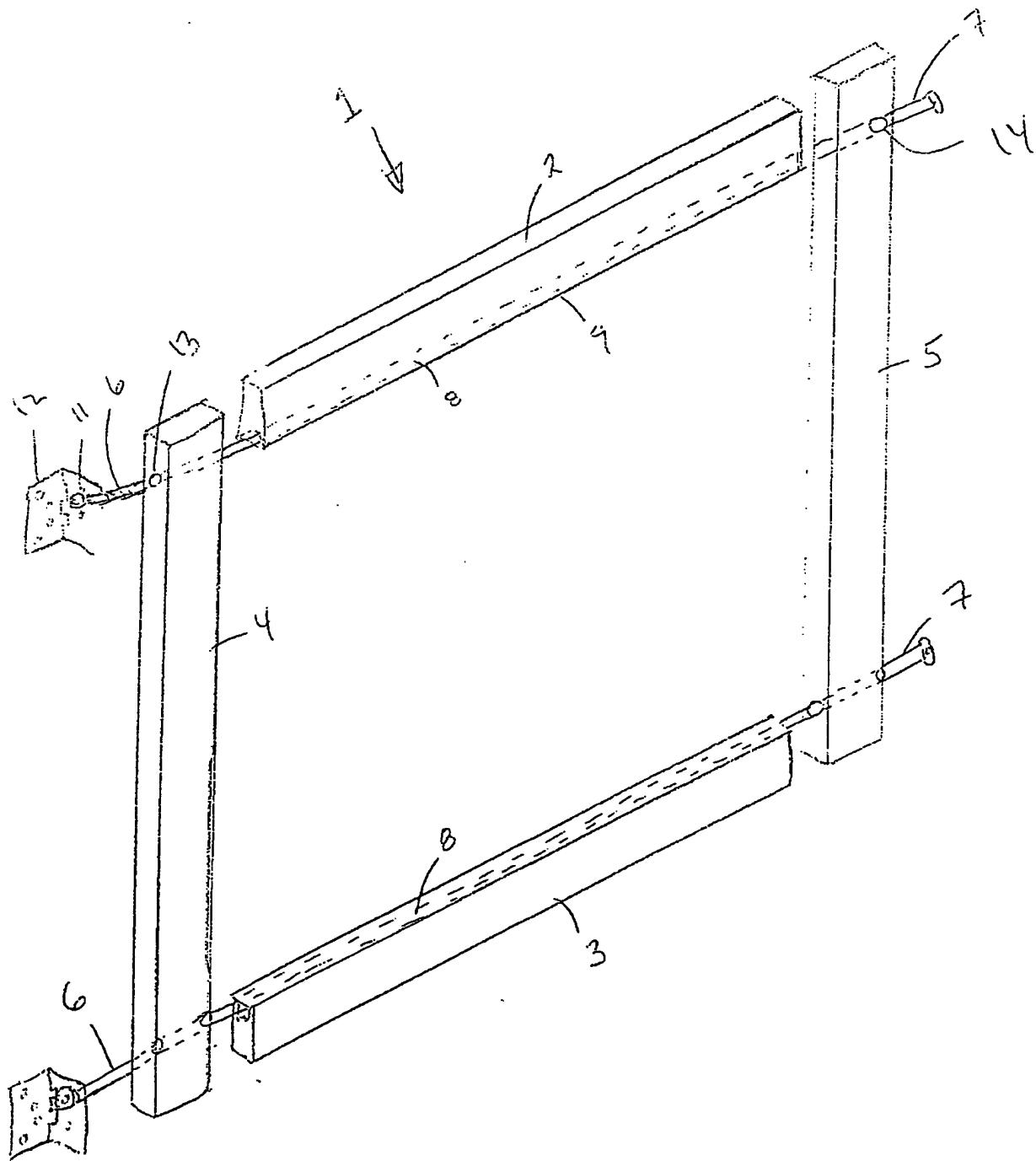


Figure 1.

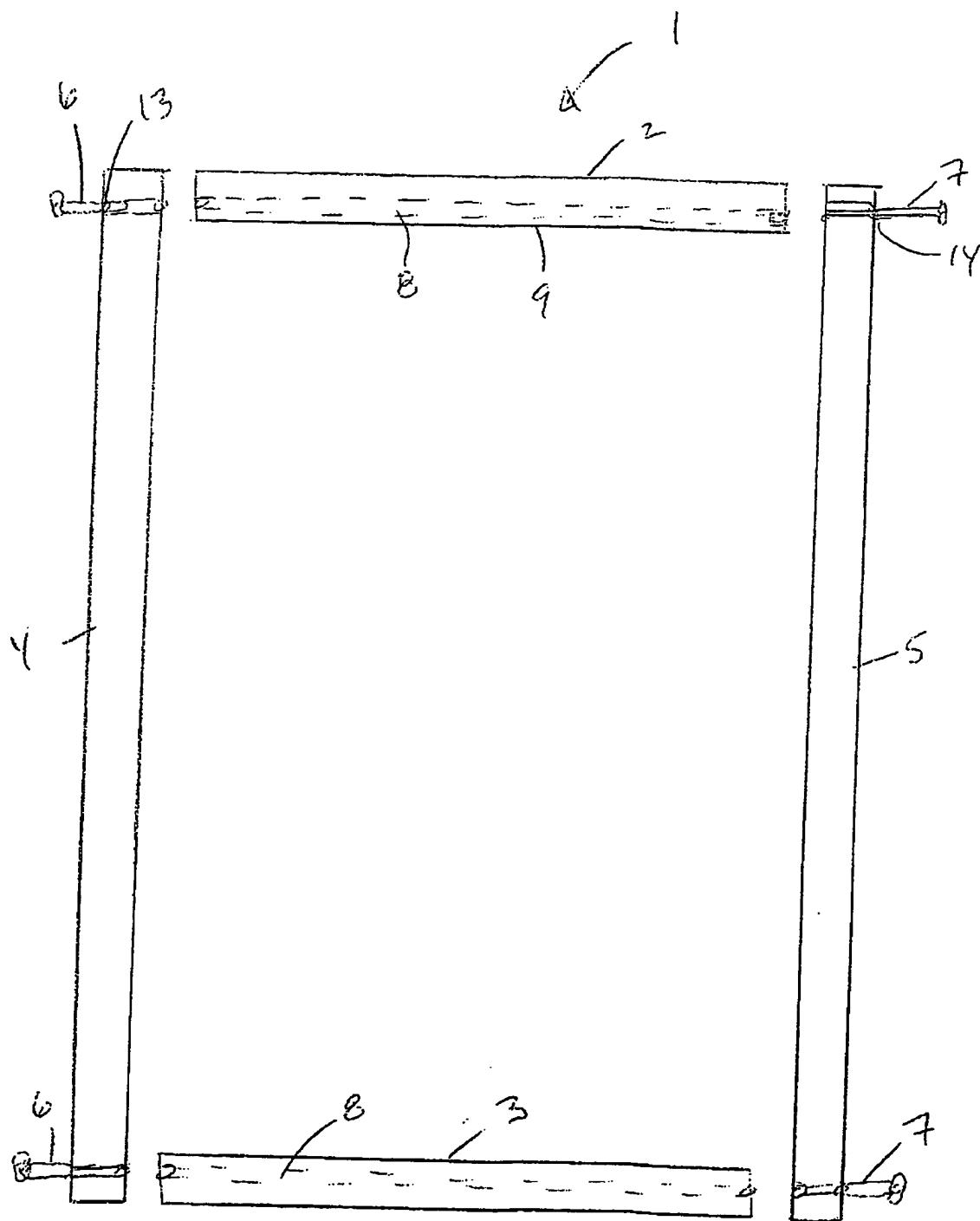
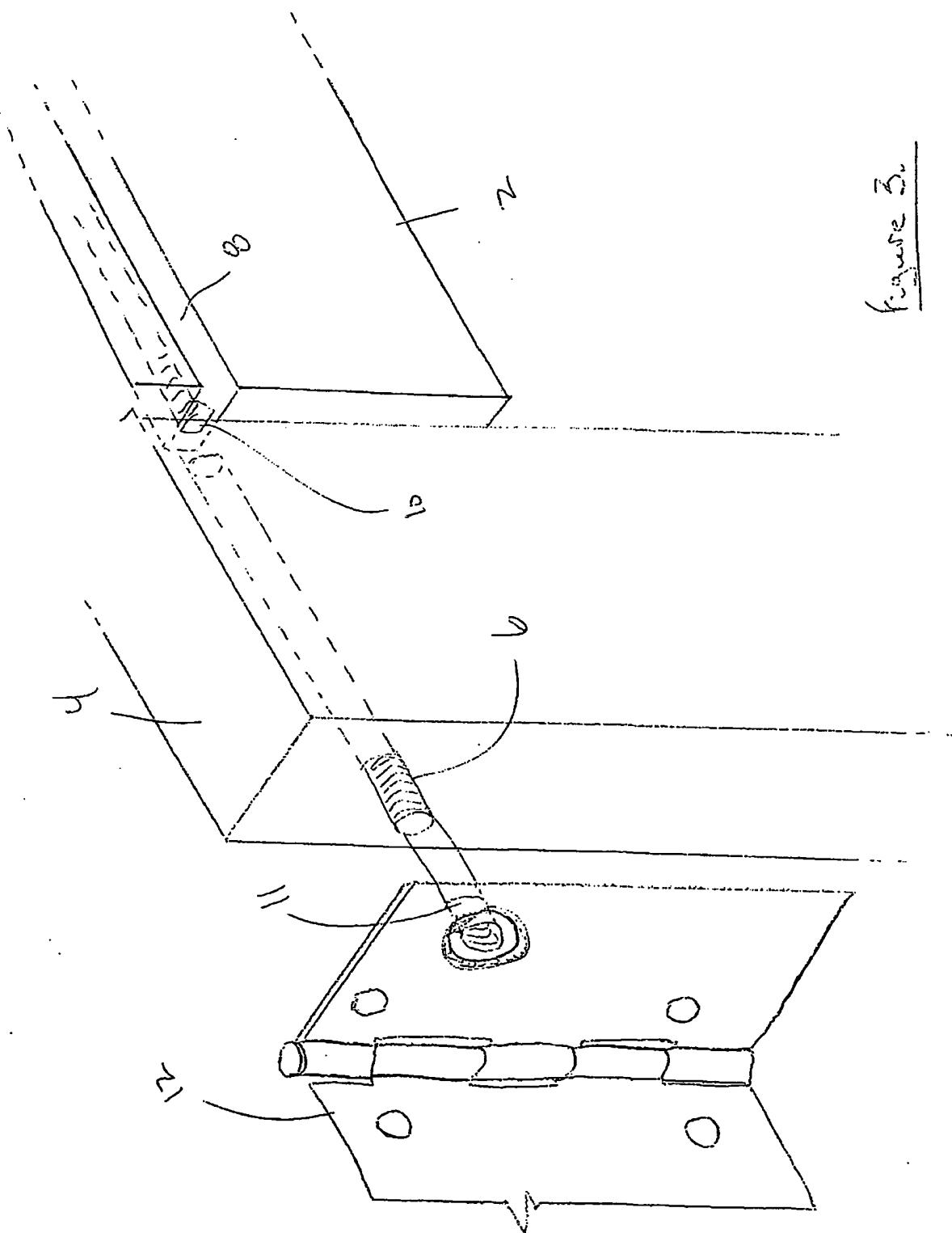


Figure 2.



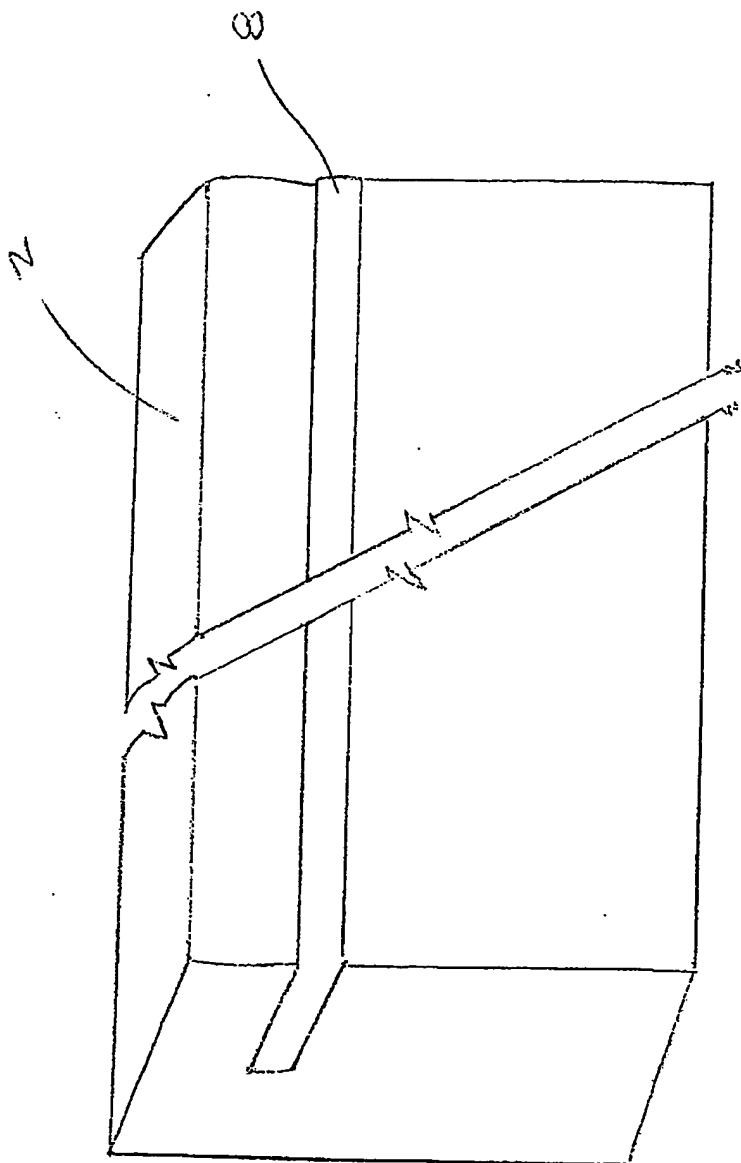


Figure 4.

GATE OR DOOR FRAME ASSEMBLY AND METHOD OF MAKING A...  
Richard BOROVIAK Filed: 10/09/03  
Greer, Burns & Crain, Ltd. (Lawrence J. Crain)  
Ref. No. 1652.68525 (312) 360-0080  
Sheet 5 of 5

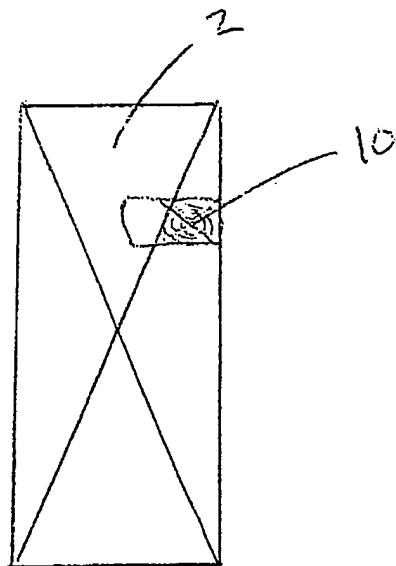


Figure 5.